

STAHL GERLAFINGEN VORRATSLISTE UND WALZPROGRAMM

FLACH		S235 / S275JR	S235 / S275JR
		6m	12m
140	8		
	10		
	12		
	15		
	20		
	25		
150	30	X	
	8		
	10		
	12		(X)
	15		(X)
	20		(X)
155	25		
	30		
	8		
	10		
	12		
	15		
160	20		
	8		
	10		W39
	12	X	W39
	15		W39
	20		W39
170	25		
	30		
	10		
	12		
	15		
	16	(X)	
180	20		
	8		W39
	10		W39
	12	(X)	X
	15		W39
	20		W39
190	25		
	30		
	10		
	15		
	20		
	8		W39
200	10		W39
	12		W39
	15		W39
	20		W39
	25	X	
	30		W39
220	40		
	8	X	
	10		W38
	12		W39
	15		W39
	20		W39
230	25		W39
	30		W39
	10	X	
	12	X	
	15	X	
	20	X	
240	8		

STAHL GERLAFINGEN VORRATSLISTE UND WALZPROGRAMM

		S235 / S275JR	S235 / S275JR
FLACH		6m	12m
	10	W38	
	12	X	
	15	X	
	20	X	
	25		
	30		
250	8	X	
	10	X	X
	12	X	X
	15	X	(X)
	20	X	(X)
	25	X	X
	30	X	(X)
	40		
260	8		
	10		
	12		
	15		
	20		
	25		
280	8		
	10		
	12		
	15	(X)	
	20	X	
	25		
	30		
300	8	X	
	10	X	X
	12	X	
	15	X	
	20	X	X
	25	X	(X)
	30	X	X
	40		
320	8		
	10		
	12	X	
	15	X	
	20	X	
350	8		
	10	X	
	12	X	
	15	X	
	20	X	
	25	X	
	30		
400	8	X	
	10	X	
	12	X	
	15	X	
	20	X	
	25	X	
	30		
	40		

STAHL GERLAFINGEN VORRATSLISTE UND WALZPROGRAMM

		S235 / S275JR	S235 / S275JR
WINKEL		6m	12m
150	150 - 10	X	
	150 - 12		
	150 - 14		
	150 - 15	X	
	150 - 16		
	150 - 18		
200	150 - 20		
	200 - 16		
	200 - 18		
	200 - 20		
	200 - 24		

		S235 / S275JR	S235 / S275JR	S235 / S275JR	S235 / S275JR	S235 / S275JR	S235 / S275JR
HEA		6m	12m	14m	15m	18m	21m
100	96 - 5			(X)	(X)	(X)	
120	114 - 5						
140	133 - 5,5					(X)	
160	152 - 6	(X)			(X)	(X)	
180	171 - 6		(X)				

		S235 / S275JR	S235 / S275JR	S235 / S275JR	S235 / S275JR	S235 / S275JR	S235 / S275JR
HEB		6m	12m	14m	15m	18m	21m
100	100 - 6		X			X	
120	120 - 6,5	(X)				(X)	
140	140 - 7			(X)			
160	160 - 8	(X)				X	
180	180 - 8,5	(X)				X	

		S235 / S275JR	S235 / S275JR	S235 / S275JR	S235 / S275JR	S235 / S275JR
IPE		6m	12m	14m	15m	18m
160	82 - 5					
180	91 - 5,3					
200	100 - 5,6	X		(X)		
220	110 - 5,9					
240	120 - 6,2					

		S235 / S275JR	S235 / S275JR	S235 / S275JR	S235 / S275JR	S235 / S275JR
UPN		6m	12m	14m	15m	18m
160	65 - 7,5					
180	70 - 8					
200	75 - 8,5					
220	80 - 9					
240	85 - 9,5					