


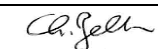
Stahl Gerlafingen AG
Postfach
CH-4563 Gerlafingen
CHE-105.859.757 MWST
info.ch@beltrame-group.com - www.gruppobeltrame.com

Declaration of performance



0063
23

0063 - CPR - 106584

1	Identification product code	Steel grade / material no.						
2	Identification of the product	Certificate, delivery note and label						
3	Intended use	Hot-rolled structural steel products for metal building structures or in composite concrete composite structures according to EN 10025-1						
4	Manufacturer	Stahl Gerlafingen AG Postfach CH-4563 Gerlafingen CHE-105.859.757 MWST info.ch@beltrame-group.com - www.gruppobeltrame.com						
5	System to evaluate the performance according to regulation (EU) no 305/2011	System 2+						
6	Notified body	Kiwa Nederland B.V. Sir Winston Churchillaan 273 NL-2280 AB Rijswijk						
7	Tasks of the notified body	The notified body has performed the initial inspection of factory and factory production control and the continuous surveillance, assessment and approval of factory production control and has issued the certificate 0063 - CPR - 106584.						
8	Declared performance	Thickness [mm]	S235 JR/J0/J2	S275 JR/J0/J2	S235/S275 JR/J0/J2	S355 JR/J0/J2	EN 10025-2	Tolerances on dimensions and shape: Flat bars in accordance with EN 10058, wide flat bars in accordance with DIN 59200 and angles in accordance with EN 10056-1 and tolerances in accordance with EN 10056-2* European wide flange beams HEB/IPB and HEA/IPBI in accordance with DIN 1025-2 and -3 and tolerances in accordance with EN 10034 European beams IPE in accordance with DIN 1025-5 and tolerances in accordance with EN 10034 European taper flange channels UPN in accordance with DIN 1026-1 and tolerances in accordance with EN 10279
	Yield strength R _{eH} [MPa]	≤ 16 >16 / ≤ 40	≥ 235 ≥ 225	≥ 275 ≥ 265	≥ 275 ≥ 265	≥ 355 ≥ 345		
	Tensile strength R _m [MPa]	≥ 3 / ≤ 100	≥ 360 / ≤ 510	≥ 410 / ≤ 560	≥ 410 / ≤ 510	≥ 470 / ≤ 630		
	Elongation A _{5,65} [%]	≥ 3 / ≤ 40	≥ 26	≥ 23	≥ 26	≥ 22		
	Impact strength [J]	≤ 150	≥ 27	≥ 27	≥ 27	≥ 27		
	Weldability CEV [%]	≤ 30 >30 / ≤ 40	≤ 0.35 ≤ 0.35	≤ 0.40 ≤ 0.40	≤ 0.35 ≤ 0.35	≤ 0.45 ≤ 0.47		
	Suitable for zinc coating	Categories B and D						
	Durability	No performance determined						
Non-radioactivity is controlled.								
Regulated material: No performance determined.								
Electric arc furnace (>95% recycling content). Environmental product declaration EPD Merchant Bars								
The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 8. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.								
Signed for and on behalf of Stahl Gerlafingen AG by:		Gerlafingen, 01.01.2023		 Alain Creteur CEO		 Dr. Christoph Zeltner Head of Improvement Management		